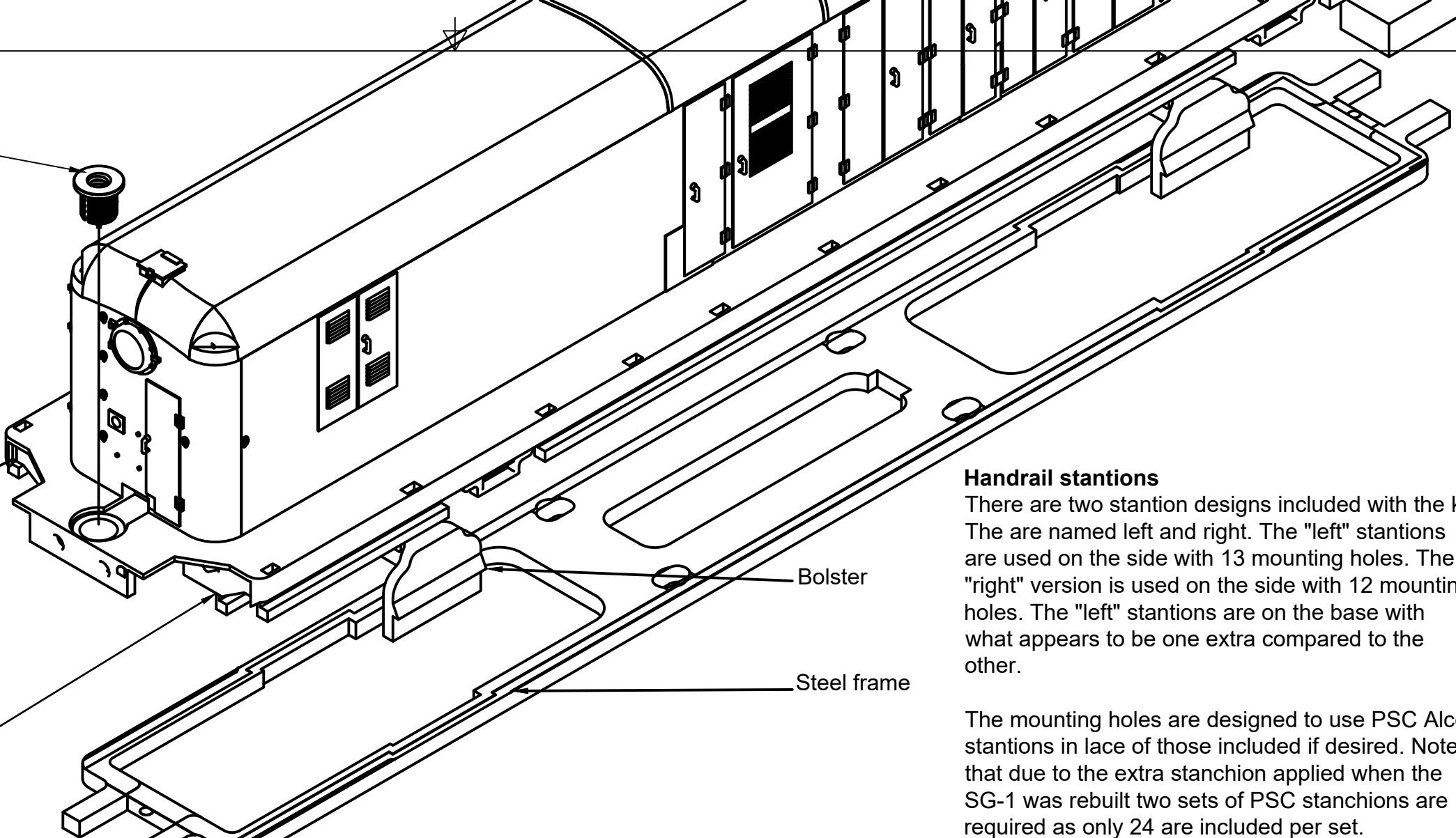
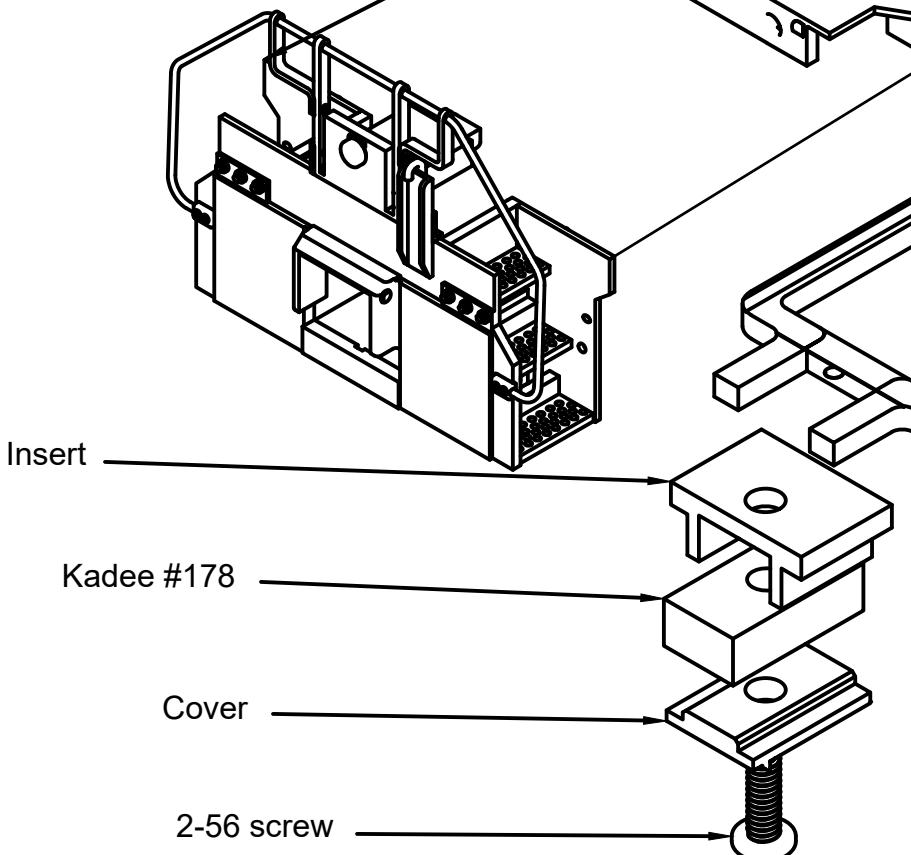


$\frac{1}{8}$ " threaded insert

Instructions

1-Test fit the press in threaded inserts first. They should be an easy press fit. If not, ream the holes out to $\frac{1}{8}$ ". They will expand when the screw is tightened so they do not need to be very tight.

Note!- There are four guide pins on the inside of the shell that go into the frame. Be sure to not remove these when cleaning up the shell.



- 2-Glue the bolsters to the steel frame with CA or other strong, permanent adhesive. The bolsters are universal so do not have a front or back.
- 3-Insert the end platform assmeby into the holes provided in the sheel. They should be a press fit with no adhesive necessary.
- 4-Flip the shell over and insert the frame. It can go in either way.
- 5-Place the inserts over the frame ends. The frame should be sandwiched between the body and the inserts.
- 6-Assemble and insert the Kadee draft gear while adding the cover included with the SG1 kit. The cover should be installed through the opening in the pilot as it will hold the pilot in plac, preventing it from bowing outward. Tighten everything down with supplied 2-56 screws.

PROJECT

Demo Project

TITLE

twinkie-one-pc v8

APPROVED

SIZE

CODE

DWG NO

REV

CHECKED

B

DRAWN

Todd Jones

7/15/2022

SCALE 2:1

WEIGHT

SHEET 1/1